



## Moplen EP549U

### Polypropylene, Impact Copolymer

#### Product Description

Moplen EP549U is a nucleated, antistatic formulated, very high flow heterophasic copolymer designed for thin-walled injection moulding applications.

Moplen EP549U features an outstanding balance of mechanical properties combined with a very high fluidity.

The main applications of Moplen EP549U are ice cream containers, yellow fat lids and containers, packaging for dairy products, housewares, toy boxes, flower pots.

#### Product Characteristics

|                                      |   |
|--------------------------------------|---|
| <b>Status</b>                        | Commercial: Active                                      |
| <b>Test Method used</b>              | ISO   |
| <b>Availability</b>                  | Europe, Africa-Middle East                              |
| <b>Processing Methods</b>            | Injection Molding                                       |
| <b>Features</b>                      | Antistatic, Impact Copolymer, High Flow , Nucleated     |
| <b>Typical Customer Applications</b> | Housewares, Opaque Containers, Sports, Leisure and Toys |

| Typical Properties                                     | Method        | Value | Unit              |
|--|---------------|-------|-------------------|
| <b>Physical</b>  |               |       |                   |
| Density  | ISO 1183      | 0.9   | g/cm <sup>3</sup> |
| Melt flow rate (MFR) (230°C/2.16Kg)                    | ISO 1133      | 70    | g/10 min          |
| <b>Mechanical</b>                                      |               |       |                   |
| Tensile Modulus  | ISO 527-1, -2 | 1260  | MPa               |
| Tensile Stress at Yield                                | ISO 527-1, -2 | 23    | MPa               |
| Tensile Strain at Break                                | ISO 527-1, -2 | 10    | %                 |
| Tensile Strain at Yield                                | ISO 527-1, -2 | 4     | %                 |
| <b>Impact</b>  |               |       |                   |
| Charpy notched impact strength                         | ISO 179       |       |                   |
| (23 °C, Type 1, Edgewise, Notch A)                     |               | 9.0   | kJ/m <sup>2</sup> |
| (0 °C, Type 1, Edgewise, Notch A)                      |               | 6.0   | kJ/m <sup>2</sup> |
| (-20 °C, Type 1, Edgewise, Notch A)                    |               | 5.0   | kJ/m <sup>2</sup> |
| Ductile/Brittle transition temperature                 | ISO 6603-2    | -45   | °C                |
| <b>Thermal</b>   |               |       |                   |
| Heat deflection temperature B (0.45 MPa)<br>Unannealed | ISO 75B-1, -2 | 98    | °C                |
| Vicat softening temperature A/50                       | ISO 306       | 147   | °C                |
| Vicat softening temperature B/50                       | ISO 306       | 67    | °C                |

#### Notes

Typical properties; not to be construed as specifications.